ASTM D256

**ASTM D4812** 

# Tepla® T7200 CF CL

## **Material Description:**

Notched Izod Impact (3.18 mm)

Unnotched Izod Impact (3.18 mm)

Tepla® T7200 CF CL is a highly wear resistant, semi-crystalline thermoplastic compound that offers an outstanding combination of strength, toughness, chemical resistance and superior dimensional stability. Comprised of Polyetherketoneketone (PEKK) base resin reinforced with carbon fibers and proprietary lubricants, Tepla® T7200 CF CL is an ideal choice for sliding and rotational wear components used in environments with temperatures of up to 260 °C .Benefits offered by Tepla® T7200 CF CL :Outstanding Wear Resistance,Limiting PV of 32000,260 °C Heat Deflection Temperature Rating @ 264 psi,Extremely High Strength and Stiffness,Excellent Dimensional Stability,Very Good Resistance to Chemicals and Steam Low Moisture Absorption,Flammability Rated UL V-0,Easy to Machine into complex configurations.

General				
Material Status	<ul> <li>Commercial: Active</li> </ul>			
	Asia Pacific		<ul> <li>North America</li> </ul>	
Availability	• Europe		<ul> <li>Latin America</li> </ul>	
	Middle East		<ul> <li>Africa</li> </ul>	
Filler/Reinforcement	<ul> <li>Carbon Fiber</li> </ul>			
Additive	• Lubricant			
	<ul> <li>Chemical Resistant</li> </ul>		<ul> <li>High Stiffness</li> </ul>	
Features	Flame Retardant		<ul> <li>High Strength</li> </ul>	
	<ul> <li>Good Dimensional Stability</li> </ul>	/	<ul> <li>Low Moisture Absorp</li> </ul>	tion
	Good Toughness		<ul> <li>Machinable</li> </ul>	
	<ul> <li>Semi Crystalline</li> </ul>		<ul> <li>Wear Resistant</li> </ul>	
Uses	<ul> <li>Machinery Maintenance/R</li> </ul>	epair		
Appearance	• Black			
Forms	• Pellets		<ul> <li>Preformed Parts</li> </ul>	
Appearance	<ul> <li>Dark Grey</li> </ul>			
Processing Method	<ul> <li>Injection Molding</li> </ul>		<ul> <li>Extrusion</li> </ul>	
	<ul> <li>Compression Molding</li> </ul>			
Physical Properties	Typical Value	Unit		Test Method
Density/Specific Gravity	1.46	g/cm <sup>3</sup>		ASTM D792
Water Absorption (24 hr)	0.04			ASTM D570
Hardness	Typical Value	Unit		Test Method
Rockwell Hardness (M-Scale)	90			ASTM D785
Durometer Hardness (Shore D)	84			ASTM D2240
Mechanical Properties	Typical Value	Unit		Test Method
Tensile Modulus	13000	MPa		ASTM D638
Tensile Strength (Break)	177	MPa		ASTM D638
Tensile Elongation (Break)	2	%		ASTM D638
Flexural Modulus	12700	MPa		ASTM D030
Flexural Strength (Yield)	251	MPa		ASTM D790
Compressive Strength	220	MPa		ASTM D695
Shear Strength	138	TVII G		ASTM D732
Coefficient of Friction	100			ASTM D1894
vs. Steel - Dynamic	0.17			
vs. Steel - Static	0.11			
Impact Properties	Typical Value	Unit		Test Method

56

655

J/m

J/m

Flammability	Typical value	Unit	lest Method
Flame Rating (3.2 mm)	V-0		UL 94
<b>Electrical Properties</b>	Typical Value	Unit	Test Method
Surface Resistivity	<1.0E+8	ohms	ASTM D257
Thermal Properties	Typical Value	Unit	Test Method
Heat Deflection Temperature	260	°C	ASTM D648
1.8 MPa, Unannealed	200	C	7,6110 00-0
Glass Transition Temperature	160	$^{\circ}$ C	DSC
Melting Temperature	360	$^{\circ}$	DSC
CLTE - Flow (-40 to 149°C)	4.50E-05	cm/cm/°C	TMA
Thermal Conductivity	0.25	W/m/K	ASTM C177

Additional Information	Typical Value Unit	
Limiting Pressure Velocity <sup>1</sup>	142000 J/m	

<sup>&</sup>lt;sup>1</sup>4:1 safety factorp

Floremobility

## NFD ADVANCED COMPOSITES

Tepla® T7200 CF CL

#### CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南 、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

### LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据只作参考用途,它们可能会受不同因素的影响,使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出,对物料特性是否适合某特殊用途及特性不能给予保证,数据也没有任何法律约束力。更多有关详细的产品监管信息,请联系客户服务。

#### COMPANY/公司:

Welcome to NFD, where the concept of "New Formula Designer" is upheld and scientific innovation and production are intertwined. Whether you are a designer, engineer or procurement expert, we can help you expand your business and get new inspiration. We adhere to the core values of credibility and integrity, cooperation, efficiency, and innovation, and always put our customers first. Compared with our competitors, we focus on providing more advanced technical formulation, better quality products, more efficient solutions and more thoughtful after-sales services. We understand the markets, the products, and you even more.

感谢您访问新孚达(NFD)! 我们秉承"New Formula Designer"的发展理念,将科研创新与生产应用紧密相连,无论您是设计师、工程师或者是采购专家,我们都可以帮助您拓展业务并获得新的灵感。 我们坚持诚信、合作、效率、创新的核心价值观,始终把客户放在第一位。相比于我们的竞争对手,我们专注于为您提供更先进的技术配方、更优质的产品,更好的解决方案及更周到的售后服务,我们懂市场、我们懂产品、我们更懂你们。

# CONTACT:

CHINA/JIANG SU 江苏新孚达复合材料有限公司 NFD Composite Material (Jiangsu) Co., Ltd Email:yanghui@nfdpla.com Internet:www.nfdpla.com

